

- 7 -

CLAIMS

1. A box in cardboard or a similar material for medicines or other products, including a main compartment and an additional compartment (12) – for an information sheet relative to the packaged product - separated with respect to said main compartment by a dividing wall (11), said box being defined by four sections forming two opposite faces (1 and 5) and two opposite sides (3 and 7) and by an appendage (9) for gluing to the inside of one (7) of the sides, as well as two closing walls (15 and 17), wherein: one (1) of the two faces presents an opening (19) defined by an incomplete cut line for securing at least a portion (1Y) of the material covering the opening (19), which portion (1Y) must be removed to allow the action of extracting the sheet-like contents of said additional compartment to be effected through said opening (19); and the glued appendage (9) is shaped approximately like the side (7) to which it is glued and extends to form both the dividing wall (11) that is shaped like a face and is internally adjacent to said face (1) equipped with an opening (19), and a successive appendage (13) destined to be positioned inside and against the other (3) of said two sides (3 and 7);

characterized in that said additional compartment (12) is devoid of a closing wall and presents an aperture (12A) which is always accessible for the extraction and insertion of said information sheet (F) independently of the opening or closing of said main compartment.

2. A box according to claim 1, characterized in that one (17) of said closing walls extends from the dividing wall (11).

3. A box according to claim 1, characterized in that one (17) of said closing walls extends from the face (5) opposite to the face (1) equipped with the opening (19).

4. A box according to at least one of the previous claims, characterized in that the information sheet is repeatedly folded, stabilized in the folded position, and lightly glued to the cardboard material of the box.

5. A box according to one or more of the previous claims, characterized in that said information sheet is glued to said portion (1Y) covering said opening (19); that must be removed to allow extraction of said sheet.

6. A box according to one or more of the previous claims,

BEST AVAILABLE COPY

- 8 -

characterized in that said portion (1Y) of material covering said opening (19) is smaller than said opening.

- 5 7. A procedure for the automated production of a box according to at least one of the previous claims, including the steps of, creating a dividing wall (11) and of a contiguous appendage (13), destined to form a stabilizing flap for said wall, characterized in that the information sheet (F) is folded, stabilized with a tear-off adhesive and fed – after light gluing – during making of the box for gluing onto one of the walls of the additional compartment, during the paper-product machining processes.
- 10 8. A procedure according to claim 7, characterized in that said dividing wall (11) is formed as an extension of the flap (9) destined to be glued for making the body of the box.
- 15 9. A procedure according to claim 7 or 8, characterized in that in the external face (1) an opening (19) is formed having a portion (1Y) held on by anchoring sections that can be torn to allow removal of said portion (1Y).
10. A procedure according to at least claim 9, characterized in that the sheet (F) is glued to the inside surface of said portion (1Y).

BEST AVAILABLE COPY